

# ILERSAC S AUTOMATIC SOS BAG BAGGING MACHINE

#### FEATURES

- Up to 1,000 bags per hour
- Reliable handling of bags with side gusset
- Total automation of the bagging process
- Flexible, quick format changes
- Optimized production at the bagging point
- Product quality assurance
- Easy maintenance
- Dust-free work environment
- Very compact

#### OPTIONS

- Product compaction through vibration from below
- Built-in closing, sealing, sewing, pinch-top systems
- ATEX versions for work in Hazardous Zones
- Construction in Stainless Steel

### APPLICATIONS

- Agri-food: seeds, grains, animal feed, pet foods, premixtures
- Food: sugar, semolina, pulses, nuts, flour, ingredients
- Construction and mining: sepiolites
- Recycling: absorbent litter for pets, biomass pellets

Automatic bagging machine for SOS-type bags. The llersac S provides total automation of the presenting, filling, closing process. This is a very compact unit with excellent dust control and swift bag format change over capability.

Enjoy easy access for cleaning and service and intuitive controls for rapid operator training.





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Diagram dimensions are for reference only\*

Dimensions	4552mml × 2083mmh × 1850mmw	
Power Supply	Voltage: 400v/3P+E Power: 5Kw	
Pneumatic Supply	Pressure: 6 Bar Consumption: 250 NI/Min	

## **FEATURES**

- Production of up to 1,000 bags per hour, depending on product characteristics and formats handled
- · Suitable for SOS-type bags with a handle, square bottom and side gussets, in a range from 4 12 kg (depending on product density)
- Oval filling spout with external sealing clamps
- System to extract and stretch the filled bag through side grips, which maintain the shape of the gusset in all handling operations until the bag is closed
- Dust collection outlet at filling spout to be connected to the filter
- Vertical empty bag magazine
- Dosing through gravity, conveyor belt, vibratory feeder or auger dosers, depending on the product's properties
- Mechanical design without diameter reductions that prevents accumulation of product in any parts or corners of the channels through which the product circulates
- Simple, intuitive control screen for the operator
- The weighing, bag filling, evacuation and bag closing processes are carried out automatically in the same unit
- Maximum accessibility making cleaning and maintenance tasks easier

Note: Capacity rates can be significantly affected by layouts, product types, and can be confirmed after a detailed analysis of an application.

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